1 Abstract:

- 2 The present invention, discloses a novel monolithic
- 3 construction food container, which can be heated in a
- 4 microwave oven without distortion of its shape, without
- 5 interfering with or overloading the microwave energy beam
- 6 or the microwave radiant energy generation unit and without
- 7 leakage even when the contained food reaches a boiling
- 8 point, i.e., a temperature near 100 degrees Celsius. The
- 9 food container comprises an impermeable cavity defined by a
- 10 continuous seamless wall with a periphery, said periphery
- 11 having no folded gussets and is preferably polygonal in
- 12 shape, for example rectangular, pentagonal, hexagonal or
- 13 octagonal, said periphery also having a top peripheral
- 14 portion and a bottom peripheral portion, and ii) a bottom
- 15 surface, said bottom surface being hermetically, and
- 16 preferably seamlessly or integrally, joined to said bottom
- 17 peripheral portion thereby forming the impermeable cavity,
- 18 said wall and said bottom surface being made of a
- 19 thermoplastic polymeric material, a set of at least two
- 20 flaps, said flaps being joined, and preferably integrally
- 21 and seamlessly, to said top peripheral portion at joining
- 22 lines located on said top peripheral portion, said flaps
- 23 being made of same said thermoplastic polymeric material,
- 24 said joining lines being adapted to form flexural, and

- 1 preferably living, hinges along substantially straight
- 2 lines, said thermoplastic polymeric material having a glass
- 3 transition temperature of at least -(negative) 20 degrees
- 4 Celsius and/or a Heat Distortion Temperature , measured
- 5 under a stress of 264 psi, in accordance with ASTM Standard
- 6 Method No. D648, of at least 48 degrees Celsius, thereby
- 7 enabling said container to contain food and sustain heating
- 8 in a microwave oven without distortion of its shape,
- 9 without interfering with or overloading the radiant energy
- 10 generation unit and without leakage. Preferred examples of
- 11 such thermoplastic polymeric materials are polypropylene
- 12 and polystyrene.

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